

Back Panel (77.80.20)

Removal

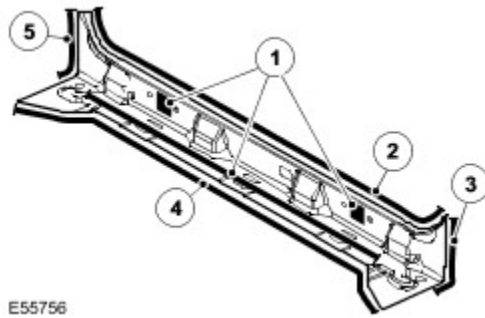
NOTE :

When replacing the back panel it is necessary to remove a section of the rear lamp panel.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the rear bumper cover. For additional information, refer to [Rear Bumper Cover \(76.22.74\)](#) (Section 501-19 Bumpers)
- 3 . Remove both D-pillar trim panels. For additional information, refer to [D-Pillar Trim Panel \(76.13.30\)](#) (Section 501-05 Interior Trim and Ornamentation)
- 4 . Remove the tailgate hinge trim cover.
- 5 . Remove the tailgate weather seal.
- 6 . Remove the load space trims.
- 7 . Remove the load space carpets.
- 8 . With assistance remove the tailgate.
- 9 . Remove the L/H exhaust heatshield tailpipe.
- 10 . Remove the R/H exhaust heatshield tailpipe.
- 11 . Remove the spare wheel and tire.
- 12 . Release the back panel wiring harness.

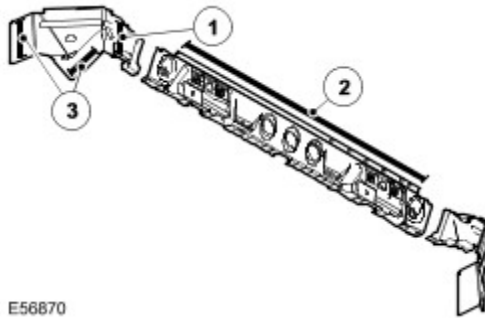
13 .

| Item | Description |
|------|----------------|
| 1 | 20 plug welds. |
| 2 | 42 spot welds. |
| 3 | 4 plug welds. |
| 4 | 21 plug welds. |
| 5 | 4 plug welds. |



14 .

| Item | Description |
|------|------------------------------------------------------|
| 1 | 2 plug welds. (R/H is symmetrically opposite to L/H) |
| 2 | 30 spot welds. |
| 3 | 7 spot welds. (R/H is symmetrically opposite to L/H) |



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For additional information:

- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
- Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
- Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

1 .

Install is the reversal of removal.